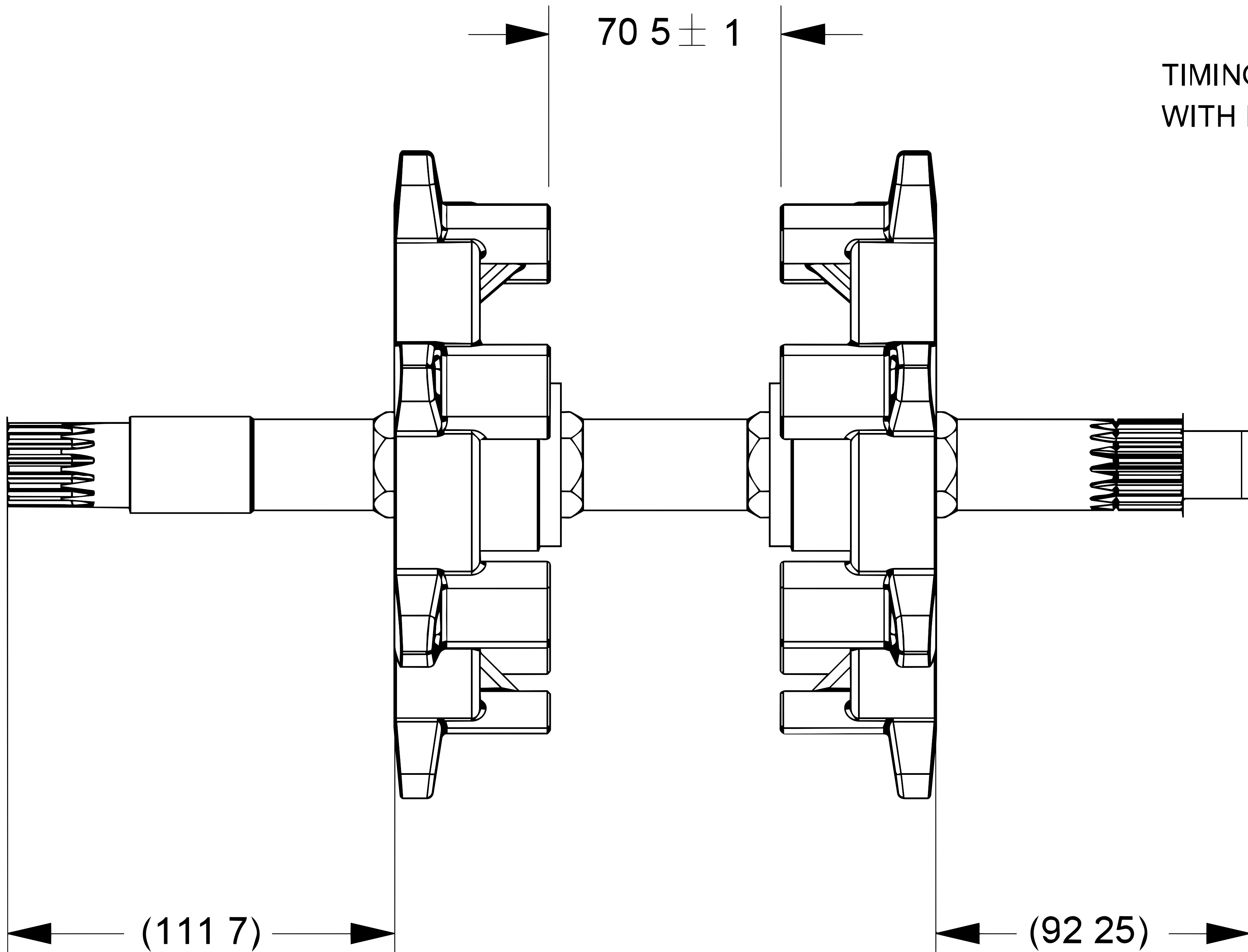
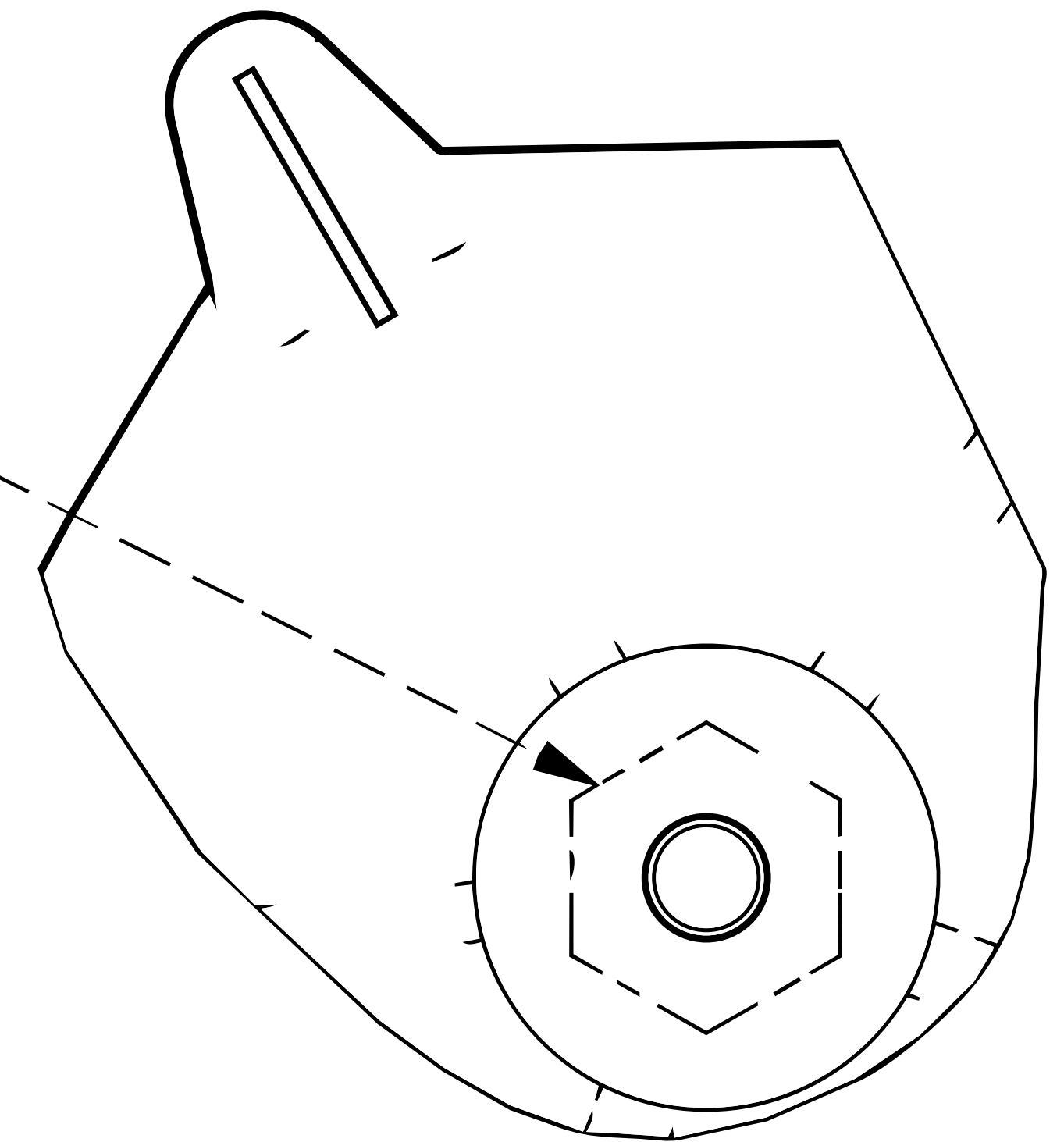




TIMING ARROWS MUST ALIGN
WITH HEX SHAFT FLAT SURFACE



DETAIL **A**
SCALE 1 2